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U.S.D.A. FOREST SERVICE **RESOURCE BULLETIN NC-10** 1970 aSDII A35 .. 2 Veneer-Log Production and Receipts NORTH CENTRAL REGION 1968 Thomas P. Ginnaty, Jr.

NORTH CENTRAL FOREST EXPERIMENT STATION
FOREST SERVICE
U.S. DEPARTMENT OF AGRICULTURE

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NORTH CENTRAL FOREST EXPERIMENT STATION FOREST SERVICE — U.S. DEPARTMENT OF AGRICULTURE FOLWELL AVENUE ST. PAUL, MINNESOTA 55101



Ginnaty, Thomas P., Jr.

1970. Veneer-log production and receipts, North Central Region, 1968. N. Cent. Forest Exp. Sta., St. Paul, Minn. 8 p. illus. (U.S.D.A. Forest Serv. Resource Bull. NC-10)

The 1968 veneer-log production and mill receipts were 45.5 and 47.6 million board feet, respectively, in the Lake States — declines of 11 and 14 percent, respectively, since 1966. The Central States produced 37.0 million board feet of logs and received 48.8 million — about the same as in 1966.

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## Veneer-Log Production and Receipts, North Central Region, 1968

Thomas P. Ginnaty, Jr.

This report of 1968 veneer-log production and receipts in the North Central Region is divided into two sections — Lake States (Minnesota, Wisconsin, and Michigan) and Central States (Indiana, Illinois, Iowa, and Missouri) — because the species grown and used in each area are different. In the Lake States hard maple, elm, basswood, red oak, and yellow birch dominate while in the Central States the hickories, the oaks, and

walnut are more common.

Cooperation by most of the 42 standard and 29 container veneer mills in the North Central Region made this report possible (fig. 1, table 1). All but two mills reported their 1968 veneer-log receipts by species and State of origin. Receipts were estimated for the nonreporting mills. This paper does not include data on exports except those to Canada.

### LAKE STATES

### **Production**

Loggers in the Lake States harvested 45.5 million board feet of veneer logs in 1968, only 89 percent of that produced in 1966 (table 2). Thus the trend continues downward (fig. 2), although it has been more gradual since 1958. Hard maple continues to be the leading species cut, with yellow birch, red oak, and elm following in order of volume. Most of the volume harvested (40.6 million board feet) was used by mills cutting commercial, utility, and face veneers for doors, furniture, wall panels, specialty plywood, and similar items. The rest was used in the manufacture of boxes, baskets, and other containers. An additional 2,000 cords of heading stock were used by the container industry.

Wisconsin produced 21.0 million board feet of veneer logs. Red oak, hard maple, and elm accounted for 30, 19, and 15 percent, respectively. Wisconsin mills used nine-tenths of the veneer logs produced within the State and two-thirds of the total volume produced in the Lake States.

Michigan harvested 19.3 million board feet of veneer logs. Of the total, 32 percent was yellow birch and 28 percent was hard maple. Only 43 percent of the veneer logs produced was retained in Michigan while 42 percent was shipped to Wisconsin and 15 percent to other States. Michigan exported 67 and 43 percent of its yellow birch and hard maple logs, respectively, to Wisconsin.

Minnesota, while only harvesting 5.2 million board feet of veneer logs, shipped 68 percent of it to Wisconsin mills. Nine percent was retained and processed within the State. Three percent went to Michigan and the remainder was shipped to other States. Major species cut were red oak and elm.

The Lake States exported 5.8 million board feet of veneer logs in 1968 of which nine-tenths was shipped to Central States mills. The dominant species exported were walnut (1.7 million board feet or all the walnut produced) and hard maple (1.6 million board feet).

Production is the volume of veneer logs cut from a specific area; receipts are the volume of veneer logs received by mills in a specific area regardless of the geographic source.

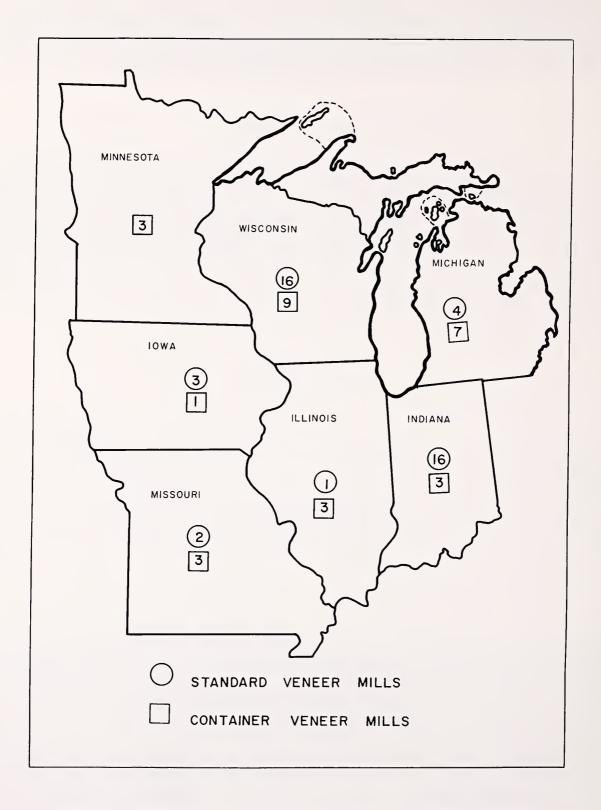


Figure 1. — Distribution of active veneer mills in the North Central States by State and type of mill, 1968.

# Table 1. – Active Veneer Mills in the North Central States by State and type of mill, 1968

| Standard None Container 1  Standard 1  Standard 1  Container 1  Container 1  Standard 2  Standard 1  S | Bren Berry Box Mfg. Co. Elk River Box Co. Wahkon Veneer Mills WISCONSIN Birchwood Lumber & Veneer Co. Galumet & Hecla, Inc. Calumet & Hecla, Inc. Calumet a Hecla, Inc. Calumet bywood Co. Eggers Plywood Co. Gillette Veneer & Plywood Co. Hatley Veneer Co., Inc. Larson Plywood Corp. Larson Plywood Corp. Larson Plywood Corp. Larson Plywood Corp. Northern Hatdwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co. | Hopkins Elk River Wahkon Birchwood Rice Lake Goodman Wellen Nellen Antigo Gillett Hatley Sheboygan Gillett Marion Butternut Algoma             |
|--|--|--|
|  | Bren Berry Box Mfg. Co. Elk River Box Co. Wahkon Veneer Mils MISCONSIN Birchwood Lumber & Veneer Co. Galumet & Hecla, Inc. Galumet & Hecla, Inc. Galumet be Hecla, Inc. General Plywood Cor. Gillette Veneer & Plywood Co. Harley Veneer Co., Inc. Larson Plywood Cor. Linwood, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Hopkins Elk River Wahkon Birchwood Birchwood Rice Lake Goodman Nellen Two Rivers Antigo Gillet Hatley Sheboygan Gillet Marion Butternut Algoma |
|  | Elk River Box Co. Wahkon Veneer Mills MISCONSIN Birchwood Lumber & Veneer Co. Birchwood Mfg. Co. Calumet & Hecla, Inc. Calumet & Hecla, Inc. General Plywood Co. General Plywood Co. Hatley Veneer & Plywood Co. Hatley Veneer Co., Inc. Larson Plywood Co., Inc. Larson Plywood Corp. Marion Plywood Corp. Northern Hatdwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Elk Kiver Wahkon Birchwood Rice Lake Goodman Nellen Two Rivers Antigo Gillet Hatley Sheboygan Gillet Marion Sutternut Algoma                   |
|  | MISCONSIN Birchwood Lumber & Veneer Co. Birchwood Mfg. Co. Calumet & Hecla, Inc. Calumet & Hecla, Inc. Galumet & Pecla, Inc. General Plywood Co. General Plywood Cor. Gallette Veneer & Plywood Co. Hatley Veneer Co., Inc. Larson Plywood Cor, Inc. Linwood, Inc. Marion Plywood Corp. Northern Hatdwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Birchwood Rice Lake Goodman Mellen Two Rivers Antigo Gillet Hatley Sheboygan Gillet Marion Butternut Algoma                                    |
|  | Birchwood Lumber & Veneer Co. Birchwood Mfg. Co. Calumet & Hecla, Inc. Calumet becla, Inc. Calumet bywood Co. Eggers Plywood Co. Gillette Veneer & Plywood Co. Hatley Veneer Co., Inc. Larson Plywood Corp. Larson Plywood Corp. Northern Hatdwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.  | Birchwood Birchwood Goodman Nellen Two Rivers Antigo Gillet Hatley Sheboygan Gillet Sheboygan Gillet Sheboygan Antion Butternut Algoma         |
|  | Birchwood Mfg. Co. Calumet & Hecla, Inc. Calumet & Hecla, Inc. Calumet & Hecla, Inc. Eggers Plywood Co. General Plywood Corp. Gillette Veneer & Plywood Co. Hatley Veneer Co., Inc. Larson Plywood Corp. Intwood, Inc. Marion Plywood Corp. Northern Hatdwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Rice Lake Coodman Mellen Two Rivers Antigo Gillett Hatley Sheboygan Gillett Marion Butternut Algoma Algoma                                     |
|  | Calumet & Hecla, Inc. Calumet & Hecla, Inc. Eggers Plywood Co. General Plywood Corp. Gillette Veneer & Plywood Co. Hailey Veneer Co., Inc. Larson Plywood Co., Inc. Linwood, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.  | Goodman Mellen Two Rivers Antigo Gillett Hatley Sheboygan Gillett Marion Butternut Algoma  |
|  | Calumet & Hecla, Inc. Eggers Plywood Co. General Plywood Corp. Gillette Veneer & Plywood Co. Hatley Veneer Co., Inc. Larson Plywood Co., Inc. Linwood, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.  | Mellen Two Rivers Antigo Gillett Hatley Sheboygan Gillett Marion Butternut Algoma  |
| 1  | Eggers Plywood Co. General Plywood Corp. Gillette Veneer & Plywood Co. Hatley Veneer Co., Inc. Larson Plywood Co., Inc. Limwod, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Two Rivers Antigo Gillett Hatley Sheboygan Gillett Marion Butternut Algoma   |
|  | General Plywood Corp. Gillette Veneer & Plywood Co. Harley Veneer Co., Inc. Larson Plywood Co., Inc. Linwood, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Antigo<br>Gillett<br>Hatley<br>Sheboygan<br>Gillett<br>Marion<br>Butternut<br>Algoma   |
|  | Gallette Veneer & riywood Co. Hatley Veneer Co., Inc. Larson Plywood Co., Inc. Linwood, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Gillett<br>Hatley<br>Sheboygan<br>Gillett<br>Marion<br>Butternut<br>Algoma   |
|  | Halley Veneer Co., Inc. Larson Plywood Co., Inc. Linwood, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | hatley<br>Sheboygan<br>Gillett<br>Marion<br>Butternut<br>Algoma  |
| 1  | Linwood, Inc. Linwood, Inc. Marion Plywood Corp. Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.  | Sheboygan<br>Gillett<br>Marion<br>Butternut<br>Algoma  |
| 1  | Marion Plywood Corp.  Northern Hardwood Veneer, Inc. U.S. Plywood Corp. Weber Veneer & Plywood Co.   | Marion<br>Butternut<br>Algoma  |
|  | Northern Hardwood Veneer, Inc.<br>U.S. Plywood Corp.<br>Weber Veneer & Plywood Co.   | Butternut<br>Algoma  |
|  | U.S. Plywood Corp.<br>Weber Veneer & Plywood Co.   | Algoma   |
|  | poor   | )  |
|  |  | Shawano  |
|  | Weyerhaeuser Co.   | Marshfield   |
|  | Wisconsin Timber & Land Co.  | Mattoon  |
|  | Brunette Box & Veneer Co.  | Rice Lake  |
|  | Cooley Mfg. Co.  | West Bend  |
|  | Dufeck Mfg. Co.  | Denmark  |
|  | Ebner Box Factory  | Cameron  |
|  | Konz Container Co.   | Howard Grove   |
|  | Millersville Box Co.   | Sheboygan  |
|  | Seymour Woodenware Co.   | Seymour  |
|  | Standard Container Co.   | Edgar  |
|  | Wauzeka Box Co.  | Wauzeka  |
|  | MICHIGAN   |  |
| 2  | Birdseye Veneer & Plywood Co.  | Escanaba   |
|  | Manthei Bros.  | Petoskey   |
| 8  | Plycoma Veneer Co.   | Nashville  |
| 7  | Soo Veneer Co.   | Sault Ste.   |
|  |  | Marie  |
| Container 1  | A. C. Hensel Mfg. Co.  | Augusta  |
| 2  | American Made Veneer   | Kalkaska   |
| m ·  | Anderson Container Corp.   | Stevensville   |
| 71   | Anthony & Co.  | Escanaba   |
| 0  | Fruit Growers Package Co.  | Paw Paw  |
| ا م  | Riverside Package Co.  | Klverside  |

| od de ce   | Standard   |     | IOWA                              |                |
|--|------------|-----|-----------------------------------|----------------|
| Mills Wahkon  Walls Wahkon  Walls Wahkon  Wall Wahkon  Wall Walls  | Standard   | -   |                                   |                |
| Mills  Walkon  Wills  Walkon  Ware Co.  Wiler  Wellen  Woodwan  Wellen  Woodwe  Wiler  Woodwe  Wiler  Wood Veneer  Wood Veneer  Wood Veneer  Warion  W |            | 1   | Manchester Industries, Inc.       | Manchester     |
| NSIN  Ser & Veneer Co. Birchwood  1a, Inc. Goodman  1a, Inc. Goodman  1a, Inc. Goodman  Nellen  Nellen | 1          | 2   | R. S. Bacon Veneer Co.            | Dubuque        |
| er & Veneer Co. Birchwood  Co. Co. Coodman  Ja, Inc. Coodman  Ja, Inc. Mellen  J Co. Thro. Meller  Co. Thro. Gillett  Co., Inc. Sheboygan  J Co., Inc. Gillett  Marion  J Corp. Marion  J Corp. Marion  J Corp. Marion  Shawano  Corp. Marion  Shawano  Shawano  Corp. Marion  Marion  J Corp. Marion  Corp. Matroon  Marion  Corp. Marion  Marion  Corp. Marion  Demanr  Corp. Marion  Demanr  Corp. Marion  Marion  Corp. Marion  Demanr  Corp. Marion  Demanr  Corp. Marion  Demanr  Demanr | Contrainon | 7   | Spencer Hardwood Lumber Co.       | Spencer        |
| 10. Sire Lake  10. Co. Rice Lake  10. Co. Mellen  11. Co. Mellen  12. Co. Mellen  13. Co. Two Rivers  Antigo  Goldman  Antigo  | Concarner  |     | Durington passer co.              | Datting        |
| 1a, Inc.  1a, Inc.  1b, Inc.  1b, Inc.  1c, In |            |     | MISSOURI                          |                |
| 14, inc.  14, inc.  15, inc.  16, inc.  16, inc.  17, inc.  18, inc.  18, inc.  18, inc.  19, in | Standard   | -   | Enterprise Veneer Corp.           | Pleasant Hill  |
| 1 Co. Two Rivers  ad Corp.  ad Corp.  ad Corp.  Co., Inc.  Co., Inc.  Corp.  And Corp.   | 1          | 10  | Miccourt Volley Malant Co         | C+ Tooph       |
| ad Corp.  Antigo | 1          | 7   | Bots Distor Wanted Co.            | St. Sosepii    |
| Antigo  Antigo  Antigo  Go, Inc.  Co., Inc.  Sheboygan  Gorp.  Marion  Gillett  Marion  God Veneer, Inc.  Butternut  Algoma  S. Plywood Co.  Markhifeld  Markhifel | container  | т ( | Berz Inpron Veneer co.            | Caruthersville |
| The state of the s |            | 7 0 | Trumbliss wood Froducts           | Neosho         |
| Co., Inc. Sheboygan d Corp. Sheboygan d Corp. Sheboygan Soldlett Marion Sold Veneer, Inc. Butternut Corp. Shawano Sold Marshfield Marshfield Sold Marshfield Marshfield Sold M |            |     | MEDSILO DON & MOOU LIOURELS       | Medsilo        |
| dilett Marion Marion Marion Marion Algoma Shawano Shawano Shawano Marshfield Strywood Co. Matcon Matcon Strong Strong Strong Matcon Mat |            |     | ILLINOIS                          |                |
| d Corp.  Marion  Butternut  Jagoma  S. Plywood Co.  Marshfield  Marshfield  Marshfield  Marshfield  Marshfield  Marshfield  Marshfield  Matcoon  Natcoon  Natcoon  Natcoon  Natcoon  Natcoon  Matcoon  Natcoon  Matcoon  Note Bend  Demark  De | Standard   | -   | Swords Veneer & Lumber Co.        | Rock Island    |
| Butternut Algoma Shawan Shawan Shawan Marshfield Mattoon Mattoon Rice Lake West Bend Denmark Cameron Howard Grove Sheboygan Seymour Edgar Mauzeka Escanaba Peroskey Nashville Sault Ste.   | Container  | 1   | Cobden Box & Basket Co.           | Cobden         |
| Algoma Shawano Marshfield Matroni Rice Lake West Bend Denmark Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka  Escanaba Perokey Nashville Sault Ste.  |            | 6   | Dongola Veneer Co. Inc.           | Doneola        |
| Shavano Marshfield Matchon Rice Lake West Bend Demmark Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka Peroskey Nashville Sault Ste.  |            | 1 ~ | Main Brothers Box & Lbr. Co.      | Karnak         |
| Marshfield Mattoon Rice Lake West Bend Denmark Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka Petoskey Nashville Sault Ste.  |            |     |                                   |                |
| Mattoon Rice Lake West Bend Denmark Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka Escanaba Peroskey Nashville Sault Ste.  |            |     | INDIANA                           |                |
| Rice Lake West Bend Denmark Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka Wanzeka Peroskey Nashville Sault Ste.   | Standard   | -   | Amos-Thompson Corp.               | Edinburg       |
| West Bend Demmark Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka Petoskey Nashville Sault Ste.   |            | 2   | B. L. Curry & Sons                | New Albany     |
| Denmark Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka Escanaba Peroskey Nashville Sault Ste.  |            | m   | Central Veneer, Inc.              | Indianapolis   |
| Cameron Howard Grove Sheboygan Seymour Edgar Wauzeka Escanaba Peroskey Nashville Sault Ste.  |            | 7   | Chester B. Stem. Inc.             | New Albany     |
| Howard Grove Sheborgan Seymour Edgar Wauzeka Washulle Sault Ste.   |            |     | Curry Miller Veneers, Inc.        | Indianapolis   |
| Sheboygan Seymour Edgar Wauzeka Escanaba Peroskey Nashville Sault Ste.   |            | 9   | David R. Webb Co.                 | Edinburg       |
| Seymour<br>Edgar<br>Wauzeka<br>Escanaba<br>Peroskey<br>Nashville<br>Sault Ste.   |            | 7   | Evansville Veneer Co.             | Evansville     |
| Edgar<br>Wauzeka<br>Wauzeka<br>Escanaba<br>Peroskey<br>Nashville<br>Sault Ste.   |            | œ   | Hill Brothers Veneer Co., Inc.    | Edinburg       |
| Escanaba Peroskey Nashville Sault Ste.   |            | 6   | Hoosier Veneer Co., Inc.          | Indianapolis   |
| Escanaba<br>Peroskey<br>Nashville<br>Sault Ste.  |            | 10  | Indiana Veneer, Inc.              | Indianapolis   |
| Escanaba<br>Peroskey<br>Nashville<br>Sault Ste.  |            | 11  | Jasper Veneer Mills               | Jasper         |
| Escanaba<br>Petoskey<br>Nashville<br>Sault Ste.  |            | 12  | Mitchell Industries               | Greensburg     |
| Peroskey Nahville Sault Ste.   |            | 13  | National Veneer & Lumber Co.      | Seymour        |
| Nashville<br>Sault Ste.  |            | 14  | Pierson-Holowell Co., Inc.        | Lawrenceburg   |
| Sault Ste.   |            | 15  | Roberts & Strack Veneer Co.       | Clarksville    |
| _  |            | 16  | Theising Veneer Co., Inc.         | Mooresville    |
| Marie  | Container  | 7   | Farrel Box Co., Inc.              | Decker         |
| Hensel Mfg. Co. Augusta  |            | 2   | New Albany Box & Basket Co., Inc. | New Albany     |
| can Made Veneer Kalkaska   |            | 3   | W. C. Redmon Sons, Inc.           | Peru           |
| son Container Corp. Stevensville   |            |     |                                   |                |

Table 2. — Production and imports of veneer logs, Lake States, 1968 (Thousand board feet, International ¼-inch rule)

| Species and              | :<br>:(Quantit | :<br>:    | Lake States |       |     |        |                     |            |
|--------------------------|----------------|-----------|-------------|-------|-----|--------|---------------------|------------|
| destination              | Minnesota      | Wisconsin | Michigan    |       |     | Canada | : Total : imports : | receipts1/ |
| Aspen                    |                |           |             |       |     |        |                     |            |
| Minnesota                | 13             |           |             | 13    |     |        |                     | 13         |
| Wisconsin                | 2              | 381       | 47          | 430   |     |        |                     | 430        |
| Michigan                 |                |           | 173         | 173   |     |        |                     | 173        |
| Total                    | 15             | 381       | 220         | 616   |     |        |                     | 616        |
| Ash <u>2</u> /           |                |           |             |       |     |        |                     |            |
| Minnesota                | 110            |           |             | 110   |     |        |                     | 110        |
| Wisconsin                | 22             | 453       | 44          | 519   | 27  |        | 27                  | 546        |
| Michigan                 |                |           | 328         | 328   | 24  |        | 24                  | 352        |
| Outside Lake States      |                | 8         | 11          | 19    |     |        |                     |            |
| Total                    | 132            | 461       | 383         | 976   | 51  |        | 51                  | 1,008      |
| Basswood                 |                |           |             |       |     |        |                     |            |
| Minnesota                | 92             |           |             | 92    |     |        |                     | 92         |
| Wisconsin                | 723            | 2,039     | 256         | 3,018 | 312 |        | 312                 | 3,330      |
| Michigan                 |                | 56        | 4 35        | 491   |     |        |                     | 491        |
| Outside Lake States      |                | 13        | 23          | 36    |     |        |                     |            |
| Total                    | 815            | 2,108     | 714         | 3,637 | 312 |        | 312                 | 3,913      |
| Beech                    |                |           |             |       |     |        |                     |            |
| Wisconsin                |                | 39        | 79          | 118   |     |        |                     | 118        |
| Michigan                 |                |           | 374         | 374   |     |        |                     | 374        |
| Total                    |                | 39        | 453         | 492   |     |        |                     | 492        |
| White birch<br>Minnesota | 27             |           |             | 27    |     |        |                     | 27         |
|                          |                |           | 28          |       |     |        | 1,916               | 2,094      |
| Wisconsin                | 116            | 34        |             | 178   |     | 1,916  |                     |            |
| Michigan                 | 173            |           | 1,475       | 1,648 |     | 242    | 242                 | 1,890      |
| Total                    | 316            | 34        | 1,503       | 1,853 | ~-  | 2,158  | 2,158               | 4,011      |
| Yellow birch             |                |           |             |       |     |        |                     |            |
| Minnesota                | 3              |           |             | 3     |     |        |                     | 3          |
| Wisconsin                | 309            | 1,751     | 4,129       | 6,189 |     | 1,824  | 1,824               | 8,013      |
| Michigan                 |                | 89        | 1,929       | 2,018 |     | 168    | 168                 | 2,186      |
| Outside Lake States      | -9/            | 23        | 91          | 114   |     |        |                     |            |
| Total                    | 312            | 1,863     | 6,149       | 8,324 |     | 1,992  | 1,992               | 10,202     |
| Butternut                |                |           |             |       |     |        |                     |            |
| Minnesota                | 3              |           |             | 3     |     |        |                     | 3<br>12    |
| Wisconsin                | 1              | 11        |             | 12    |     |        |                     |            |
| Outside Lake States      | 44             | 384       | 1           | 429   |     |        |                     |            |
| Total                    | 48             | 395       | 1           | 444   |     |        |                     | 15         |
| Black cherry             |                | .,,       | 21          | (5    |     |        |                     | 65         |
| Wisconsin                |                | 44        | 21          | 65    |     |        |                     |            |
| Michigan                 |                | 10        | 151         | 161   | 12  |        | 12                  | 173        |
| Outside Lake States      | 16             | 19        | 31          | 66    |     |        |                     |            |
| Total                    | 16             | 73        | 203         | 292   | 12  |        | 12                  | 238        |
| Cottonwood               |                |           |             | 100   |     |        |                     | 100        |
| Minnesota                | 103            |           |             | 103   |     |        |                     | 103        |
| Wisconsin                | 699            | 200       |             | 899   | 593 |        | 593                 | 1,492      |
| Michigan                 |                |           | 439         | 439   | 58  |        | 58                  | 497        |
| Total                    | 802            | 200       | 439         | 1,441 | 651 |        | 651                 | 2,092      |

(Continued on next page)

| Species and                     | : (Quantí  | Product<br>ty of veneer log |           |                |                 | :<br>: Lake States |                      |              |
|---------------------------------|------------|-----------------------------|-----------|----------------|-----------------|--------------------|----------------------|--------------|
|                                 | Minnesota  | Wisconsín                   | Michigan  |                | Other<br>States | Canada             | : Total<br>: imports | : receipts1/ |
| Elm                             |            |                             |           |                |                 |                    |                      |              |
| Minnesota                       | 32         |                             |           | 32             |                 |                    |                      | 32           |
| Wisconsin                       | 710        | 2,972                       | 558       | 4,240          | 370             |                    | 370                  | 4,610        |
| Michigan                        |            | 16                          | 573       | 589            |                 |                    |                      | 589          |
| Outside Lake States             | 182        | 235                         | 81        | 498            |                 |                    |                      |              |
| Total                           | 924        | 3,223                       | 1,212     | 5,359          | 370             |                    | 370                  | 5,231        |
| Hickory                         |            |                             |           |                |                 |                    |                      |              |
| Michigan                        |            |                             | 172       | 172            | 182             |                    | 182                  | 354          |
| Outside Lake States             |            |                             | 21        | 21             |                 |                    |                      |              |
| Total                           |            |                             | 193       | 193            | 182             |                    | 182                  | 354          |
| Hard maple                      |            |                             |           |                |                 |                    |                      |              |
| Minnesota                       | 27         |                             |           | 27             |                 |                    |                      | 27           |
| Wisconsin                       | 160        | 3,731                       | 2,291     | 6,182          | 398             | 772                | 1,170                | 7,352        |
| Michigan                        |            | 66                          | 1,505     | 1,571          | 390             | 772                | 1,170                | 1,571        |
| Outside Lake States             |            | 98                          | 1,540     | 1,638          |                 |                    |                      |              |
| Total                           | 187        | 3,895                       | 5,336     | 9,418          | 398             | 772                | 1,170                | 8,950        |
| Soft maple                      |            | -,                          |           | ,,,,,,         |                 |                    | -,                   |              |
| Minnesota                       | 72         |                             |           | 72             |                 |                    |                      | 72           |
| Wisconsin                       | 104        | 784                         | 72        | 960            | 76              |                    | 76                   | 1,036        |
| Michigan                        | ~~~        |                             | 183       | 183            |                 |                    |                      | 183          |
| Outside Lake States             |            | 15                          |           | 15             |                 |                    |                      | ~-           |
| Total                           | 176        | 799                         | 255       | 1,230          | 76              |                    | 76                   | 1,291        |
| Red oak                         |            |                             |           |                |                 |                    |                      |              |
| Wisconsin                       | 631        | 6,154                       | 326       | 7,111          | 868             | 8                  | 876                  | 7,987        |
| Michigan                        | ~=         | 92                          | 300       | 392            |                 |                    |                      | 392          |
| Outside Lake States             | 451        | 1                           | 224       | 676            |                 |                    |                      | J72          |
| Total                           | 1,082      | 6,247                       | 850       | 8,179          | 868             | 8                  | 876                  | 8,379        |
|                                 | 1,002      | 0,247                       | 0.50      | 0,1/9          |                 |                    |                      | 0,3/3        |
| White oak                       |            |                             |           |                | _               |                    |                      | ***          |
| Wisconsin                       | 41         | 124                         |           | 165            | 1               |                    | 1                    | 166          |
| Michigan                        | -~         | 3                           |           | 3              |                 |                    |                      | 3            |
| Outside Lake States             |            |                             | 309       | 309            |                 |                    |                      |              |
| Total                           | 41         | 127                         | 309       | 477            | 1               |                    | 1                    | 169          |
| Walnut                          |            |                             |           |                |                 |                    |                      |              |
| Michigan                        |            |                             |           |                | 7               |                    | 7                    | 7            |
| Outside Lake States             | 301        | 815                         | 585       | 1,701          |                 |                    |                      |              |
| Total                           | 301        | 815                         | 585       | 1,701          | 7               |                    | 7                    | 7            |
| Misc. species                   | ***        | 1.26                        | 150       | 206            | 2/              |                    | 34                   | 320          |
| Wisconsin                       |            | 136                         | 150       | 286            | 34 .            |                    | 34                   | 338          |
| Michigan                        |            | 241                         | 338<br>40 | 338<br>281     |                 |                    |                      | 338          |
| Outside Lake States             |            |                             |           |                |                 |                    |                      |              |
| Total                           |            | 377                         | 528       | 905            | 34              |                    | 34                   | 658          |
| All species<br>Minnesota        | 482        |                             |           | 482            | 199 500         |                    |                      | 482          |
| Wisconsin                       | 3,518      |                             | 8,001     | 30,372         | 2,679           | 4,520              | 7,199                | 37,571       |
|                                 |            | 18,853                      |           |                |                 | 4,520              | 693                  | 9,573        |
| Michigan<br>Outside Lake States | 173<br>994 | 332                         | 8,375     | 8,880<br>5,803 | 283             | 410                | 693                  | 9,3/3        |
|                                 |            | 1,852                       | 2,957     |                |                 |                    |                      |              |
| Total                           | 5,167      | 21,037                      | 19,333    | 45,537         | 2,962           | 4,930              | 7,892                | 47,626       |



Figure 2. – Lake States veneer-log production, 1946-1968.

### Mill Receipts

Lake States mills received 47.6 million board feet of veneer logs in 1968, a decline of 7.8 million board feet since 1966. Although most species declined, the major losses occurred in basswood, hard maple, and red oak. Reasons for the decline given by veneer mill operators were a desire to lower inventories, a shortage of quality

veneer logs, reduced demand for furniture veneers produced in the region, and some finished veneers or veneer products were cheaper to import from other regions than to manufacture.

Basswood, long a favorite for veneer-core stock, is being replaced by aspen and cottonwood. Demand for hard maple and red oak veneer logs dropped because furniture styles changed to those requiring more pecan and white oak.

Of the 47.6 million board feet received at the mills, 39.7 million board feet came from the region, 4.9 million board feet from Canada, and the remainder from other States. Of the total imported from Canada, white and yellow birch were predominant. Cottonwood and red oak were the principal species from States outside the region.

Wisconsin receipts were 37.6 million board feet, predominately yellow birch, red oak, and hard maple. Half the volume came from Wisconsin, while Michigan, Minnesota, and Canada supplied 21, 9, and 19 percent, respectively. The remainder was imported from other States, mainly Iowa.



(F-501919)

Processing sliced walnut veneer.

Michigan mill receipts were 9.6 million board feet. Nearly 90 percent of this volume was produced in the State. The largest volumes received were yellow birch (23 percent), white birch (20 percent, and hard maple (16 percent).

Minnesota container mills, the only type of veneer mill in the State (fig. 1), received 0.4 million board feet of veneer logs. All the logs were produced within the State and the predominant species were cottonwood and ash.

### **CENTRAL STATES**

### **Production**

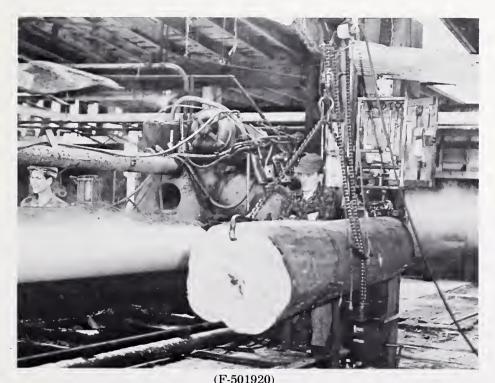
Loggers in the Central States produced 37.0 million board feet of veneer logs (table 3). There were sharp increases over 1966 in hickory, white oak, and walnut — species used for furniture veneer. Walnut, the major species produced in all the Central States, accounted for 44 percent of the total. Of the remainder, cottonwood, white oak, and hickory accounted for almost 30 percent. Walnut and hickory were the largest exports.

Indiana processed 87 percent of its own logs and 56 percent of all the veneer logs produced in the Central States. Illinois, Iowa, and Missouri exported most of their logs to other Central States.

### Receipts

Log receipts at Central States mills amounted to 48.8 million board feet, slightly higher than in 1966. The receipts of hickory and white oak more than doubled. This resulted from the shift to furniture styles using these species. Walnut, while accounting for 38 percent of receipts, increased only slightly since 1966.

Almost four-tenths of the Central States log receipts were imported. Of this almost seven-tenths came from Wisconsin, Michigan, Ohio, Kentucky, and Kansas. Walnut, hickory, white oak, and cottonwood were the major species imported.



Oak log being readied for processing on a rotary veneer rig.

Table 3. – Production and imports of veneer logs, Central States, 1968 (Thousand board feet, International 4-inch rule)

|               | Donational                   | Production |                |           |          | Imports             |                     |        |               | : Central States |
|---------------|------------------------------|------------|----------------|-----------|----------|---------------------|---------------------|--------|---------------|------------------|
| Species       | Destination                  | Indiana    | Illinois       | Iowa      | Missouri | : Region<br>: total | : Other<br>: States | Canada | Total imports |                  |
| Ash           | Indiana                      | 398        |                |           |          | 398                 | 242                 |        | 242           | 640              |
|               | Other Central States2/       |            | 13             | 84        | 18       | 115                 | 58                  |        | 58            | 173              |
|               | Outside Central States       | 12         |                | 26        |          | 38                  |                     |        |               |                  |
|               | Total                        | 410        | 13             | 110       | 18       | 551                 | 300                 |        | 300           | 813              |
| Basswood      | Indiana                      | 7          |                | ~-        |          | 7                   | 23                  |        | 23            | 30               |
|               | Other Central States         |            |                | 488       |          | 488                 | 13                  |        | 13            | 501              |
|               | Outside Central States       |            | 2.7            | 270       | 2        | 299_                |                     |        |               | 4-5-             |
| 0.7           | Total                        | 7          | 27             | 758       | 2        | 794                 | 36                  |        | 36            | 531              |
| Black cherry  | Indiana                      | 111        | 12             | 14        |          | 137                 | 534                 |        | 534           | 671              |
|               | Other Central States Total   | 111        | <u>2</u><br>14 | 31        |          | 33<br>170           | 23                  |        | 557           | 56<br>727        |
| Butternut     | Indiana                      | 4          | 14             | 61        |          | 65                  | 557<br>396          |        | 396           | 461              |
| pacternat     | Other Central States         |            | 2              | 38        | 1        | 41                  | 32                  |        | 32            | 73               |
|               | Total                        | 4          | 2              | 99        | 1        | 106                 | 428                 |        | 428           | 534              |
| Cottonwood    | Indiana                      | 999        | 154            |           |          | 1,153               | 103                 |        | 103           | 1,256            |
| oo t conwood  | Other Central States         | 186        | 1,721          |           | 545      | 2,452               | 1,964               |        | 1,964         | 4,416            |
|               | Outside Central States       | 58         |                | 411       | 38       | 507                 |                     |        |               |                  |
|               | Total                        | 1,243      | 1,875          | 411       | 583      | 4,112               | 2,067               |        | 2,067         | 5,672            |
| E1m           | Indiana                      | 36         |                | 24        |          | 60                  | 400                 |        | 400           | 460              |
|               | Other Central States         |            | 35             | 254       |          | 289                 | 213                 |        | 213           | 502              |
|               | Outside Central States       |            |                | 363       | 2        | 365_                |                     |        |               |                  |
|               | Total                        | 36         | 35             | 641       | 2        | 714                 | 613                 |        | 613           | 962              |
| Gum           | Indiana                      | 513        | 110            |           |          | 623                 | 186                 |        | 186           | 809              |
|               | Other Central States         |            | 228            |           | 22       | 250                 |                     |        |               | 250              |
|               | Outside Central States       |            |                |           | 3        | 3                   |                     |        |               |                  |
|               | Total                        | 513        | 338_           |           | 25       | 876                 | 186                 |        | 186           | 1,059            |
| Hickory       | Indiana                      | 522        | 467            |           | 556      | 1,545               | 2,689               |        | 2,689         | 4,234            |
|               | Other Central States         |            | 55             | 32        | 345      | 432                 | 260                 |        | 260           | 692              |
|               | Outside Central States       | 6          | 421            |           | 618      | 1,045               |                     |        |               |                  |
|               | Total                        | 528        | 943            | 32        | 1,519    | 3,022               | 2,949               |        | 2,949         | 4,926            |
| lard maple    | Indiana                      | 689        |                |           |          | 689                 | 1,694               | 277    | 1,971         | 2,660            |
|               | Other Central States         |            |                | 56        | ~~       | 56                  | 19                  |        | 19            | 75               |
|               | Outside Central States       | 138        |                | 398       | 7        | 543                 |                     |        |               |                  |
| 0-641-        | Total                        | 827        |                | 454       | 7        | 1,288               | 1,713               | 277    | 1,990         | 2,735            |
| Soft maple    | Indiana                      | 52         |                | 109       |          | 52                  | 31                  |        | 31            | 83               |
|               | Other Central States         |            | 78             |           | 60       | 247                 | 208                 |        | 208           | 455              |
|               | Outside Central States Total | 52         | 78             | 73<br>182 | 15       | 88<br>387           | 239                 |        | 239           | 538              |
| Red oak       | Indiana                      | 513        | 70             | 102       | 75       | 513                 | 664                 |        | 664           | 1,177            |
| ned oak       | Other Central States         | 213        | 48             | 625       | 6        | 679                 | 452                 |        | 452           | 1,131            |
|               | Outside Central States       | 32         | 104            | 760       | 3        | 899                 | 472                 |        | 452           | 1,171            |
|               | Total                        | 545        | 152            | 1,385     | 9        | 2,091               | 1,116               |        | 1,116         | 2,308            |
| White oak     | Indiana                      | 2,563      | 317            | 1,505     | 9        | 2,889               | 1,952               |        | 1,952         | 4,841            |
| mile our      | Other Central States         | 2,505      | 87             | 49        | 42       | 178                 | 116                 |        | 116           | 294              |
|               | Outside Central States       | 467        | 41             | 1         | 1        | 510                 |                     |        |               |                  |
|               | Total                        | 3,030      | 445            | 50        | 52       | 3,577               | 2,068               |        | 2,068         | 5,135            |
| Sycamore      | Indiana                      | 610        |                |           |          | 610                 | 155                 |        | 155           | 765              |
|               | Other Central States         |            | 141            | 1         | 82       | 224                 | 97                  |        | 97            | 321              |
|               | Outside Central States       |            | 44             |           | 286      | 330                 |                     |        |               |                  |
|               | Total                        | 610        | 185            | 1         | 368      | 1,164               | 252                 |        | 252           | 1,086            |
| Yellow poplar | Indiana                      | 1,268      |                |           |          | 1,268               | 637                 |        | 637           | 1,905            |
|               | Other Central States         |            | 13             | 13        |          | 26                  |                     |        |               | 26               |
|               | Outside Central States       |            |                |           | 55       | 5.5                 |                     |        |               |                  |
| 11. 4         | Total ·                      | 1,268      | 13             | 13        | 55       | 1,349               | 6 3 7               |        | 637           | 1,931            |
| Walnut        | Indiana                      | 6,089      | 2,315          | 1,540     | 230      | 10,174              | 2,949               |        | 2,949         | 13,123           |
|               | Other Central States         |            | 420            | 1,769     | 1,581    | 3,770               | 1,476               |        | 1,476         | 5,246            |
|               | Outside Central States       | 1,291      | 250            | 120       | 486      | 2,147               |                     |        |               |                  |
| 1/10          | Total                        | 7,380      | 2,985          | 3,429     | 2,297    | 16,091              | 4,425               |        | 4,425         | 18,369           |
| Misc. species | Indiana                      | 453        | 16             |           | 33       | 502                 | 618                 | 15     | 633           | 1,135            |
|               | Other Central States         |            | 55             | 72        | 36       | 163                 | 128                 |        | 128           | 291              |
|               | Outside Central States       |            |                |           | 8        | 8                   |                     |        |               | 1 / 0/           |
| All aposition | Total                        | 453        | 71             | 72        | 77       | 673                 | 746                 | 15     | 761           | 1,426            |
| All species   | Indiana                      | 14,827     | 3,391          | 1,639     | 828      | 20,685              | 13,273              | 292    | 13,565        | 34,250           |
|               | Other Central States         | 186        | 2,898          | 3,621     | 2,738    | 9,443               | 5,059               |        | 5,059         | 14,502           |
|               | Outside Central States       | 2,004      | 887            | 2,422     | 1,524    | 6,837               |                     |        |               |                  |
|               | Total                        | 17,017     | 7,176          | 7,682     | 5,090    | 36,965              | 18,332              | 292    | 18,624        | 48,752           |

 $<sup>\</sup>frac{1}{2}/$  Production minus exports plus imports.  $\frac{1}{2}/$  Illinois, Iowa, and Missouri were combined to avoid disclosure of individual mill operations.

Ginnaty, Thomas P., Jr.

1970. Veneer-log production and receipts, North Central Region, 1968. N. Cent. Forest Exp. Sta., St. Paul, Minn. 8 p. illus. (U.S.D.A. Forest Serv. Resource Bull. NC-10)

The 1968 veneer-log production and mill receipts were 45.5 and 47.6 million board feet, respectively, in the Lake States — declines of 11 and 14 percent, respectively, since 1966. The Central States produced 37.0 million board feet of logs and received 48.8 million — about the same as in 1966.

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